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APPLICATION NO		FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/605,469	10/605,469 10/01/2003		John William Devitt	RD29547-1	2468	
41838	7590	03/07/2006		EXAMINER		
GENERA C/O FLET		TRIC COMPANY	VALENTIN, JUAN D			
P. O. BOX			ART UNIT	PAPER NUMBER		
HOUSTON	N, TX 77	269-2289	2877			

DATE MAILED: 03/07/2006

Please find below and/or attached an Office communication concerning this application or proceeding.

		Application No.	Applica	int(s)				
		10/605,469	DEVITT	ET AL.				
	Office Action Summary	Examiner	Art Uni	· ()				
		Juan D. Valentin	2877					
Period fo	The MAILING DATE of this communicat or Reply	ion appears on the cover	sheet with the correspor	ndence address				
WHIC - Exter after - If NO - Failu Any r	ORTENED STATUTORY PERIOD FOR CHEVER IS LONGER, FROM THE MAIL asions of time may be available under the provisions of 3 SIX (6) MONTHS from the mailing date of this communic period for reply is specified above, the maximum statutor to reply within the set or extended period for reply will, eply received by the Office later than three months after the patent term adjustment. See 37 CFR 1.704(b).	ING DATE OF THIS CO 7 CFR 1.136(a). In no event, howe ation. ry period will apply and will expire S by statute, cause the application to	MMUNICATION. ver, may a reply be timely filed SIX (6) MONTHS from the mailing become ABANDONED (35 U.S.C	date of this communication. C. § 133).				
Status			•					
1)	Responsive to communication(s) filed o	n						
2a) <u></u> □	This action is FINAL . 2b)	oxtimes This action is non-fina	ıl.'					
3) 🗌	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is							
	closed in accordance with the practice $\boldsymbol{\iota}$	under <i>Ex parte Quayle</i> , 1	935 C.D. 11, 453 O.G. 2	213.				
Dispositi	on of Claims							
4)⊠	Claim(s) 1-22 is/are pending in the appl	ication.						
	4a) Of the above claim(s) is/are withdrawn from consideration.							
5) 🗌	Claim(s) is/are allowed.							
	Claim(s) <u>1-3,6-8,12-17 and 22</u> is/are rejected.							
·	Claim(s) <u>4,5,9-11 and 18-21</u> is/are objected to.							
8)	8) Claim(s) are subject to restriction and/or election requirement.							
Applicati	on Papers		•					
9)☐ The specification is objected to by the Examiner.								
10)⊠ The drawing(s) filed on <u>01 October 2003</u> is/are: a)⊠ accepted or b)⊡ objected to by the Examiner.								
	Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).							
	Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).							
11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.								
Priority u	ınder 35 U.S.C. § 119							
	Acknowledgment is made of a claim for ☐ All b) ☐ Some * c) ☐ None of:	foreign priority under 35	U.S.C. § 119(a)-(d) or (f).				
	1. Certified copies of the priority doc							
	2. Certified copies of the priority doc			-				
	3. Copies of the certified copies of the	•		National Stage				
application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received.								
oco ano attaoned detailed Office detion for a list of the certified copies not received.								
			·					
Attachment	` '	🗆	Internation Commence (TTC 117					
1) Notice of References Cited (PTO-892) 4) Interview Summary (PTO-413) Notice of Draftsperson's Patent Drawing Review (PTO-948) Paper No(s)/Mail Date								
3) 🛛 Inforr	nation Disclosure Statement(s) (PTO-1449 or PTC	D/SB/08) 5)	Notice of Informal Patent Appl	ication (PTO-152)				
Paper No(s)/Mail Date <u>10/01/2003</u> . 6)								

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DETAILED ACTION

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

- (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 1. Claims 1, 2, & 13-16 rejected under 35 U.S.C. 103(a) as being unpatentable over Hatley et al. (USPN '458 B1, hereinafter Hatley) in view of Allison et al. (USPN '528, hereinafter Allison).

Claim 1

Hatley discloses in conjunction with Fig. 15, a system for in situ inspection of a surface of a hot gas component of a turbine comprising a robot having an elongated inspection arm 200 extending toward the surface of the hot gas component, and an inspection head 204 carried adjacent an end of said inspection arm remote from controls for said robot, said inspection head manipulated by said inspection arm to locate said inspection head adjacent interior wall portions defining the hot gas component including by displacing the inspection head in a generally axial direction and generally radially toward a wall portion of the hot gas component being inspected (col. 5, lines 36-64, col. 8, lines 45-50, & col. 9, line 20-col. 12, line 21).

While Hatley is silent as to exactly what type of optical inspection system is located on the inspection head 204, specifically a UV system to excite and detect fluorescence from a taggant material disposed in a coating on the hot gas component. Allison shows that it is known

to provide a UV system to excite and detect fluorescence from a taggant material disposed in a coating (abstract, col. 2, lines 1-39, col. 4, line 1-col. 5, lines 54, & col. 6, line 27- col. 8, line 22) for a temperature sensor for use on turbine engine components (col. 5, lines 7-10, col. 6, lines 33-41, & col. 8, lines 38-46). It would have been obvious to someone of ordinary skill in the art to combine the device of Hatley with the UV optical inspection system of Allison for the purposes of providing remote measurement of the temperature within a turbine engine under test (Allison, col. 8, lines 38-44).

Claim 2

Hatley in view of Allison as applied above further discloses wherein said UV system is configured for simultaneous usage with a visual inspection system on said inspection head (col. 3, lines 32-45). It is the position of the Office that the word "configured" adds no further limiting structure to the apparatus claim, and further that Hatley discloses the claimed structure, and the system of Hatley in view of Allison therefore are "configured" for simultaneous use.

Claim 13

Hatley in view of Allison discloses the inspection of a thermal barrier coating (col. 1, lines 20-35).

Claim 14

Hatley in view of Allison as applied above firther discloses wherein said inspection head is configured to rotate about pan and tilt axis relative to said arm (Hatley, col. 9, line 63-col. 10, line 42).

Claim 15

Hatley discloses in conjunction with Fig. 15, an inspection system (col. 3, line 65-col. 4, line 31) located on a mount secured to an interior robotic manipulator 200 and to an open end of one of said combustion casings forwardly of the transition piece body thereof, an elongated inspection arm extending from said mount toward the one transition piece body of the one combustion casing, and an inspection head carried adjacent an end of said inspection arm remote from said mount within the one transition piece body of the one combustion casing, said inspection head manipulated by said inspection arm to locate said inspection head adjacent interior wall portions of the said transition piece body including by displacing the inspection head in a generally axial direction and generally radially toward a wall portion of the transition piece body being inspected (col. 5, lines 36-64, col. 8, lines 45-50, & col. 9, line 20-col. 12, line 21).

While Hatley is silent as to exactly what type of optical inspection system is located on the inspection head 204, specifically a UV system to excite and detect fluorescence from a taggant material buried (doped) in a thermal barrier coating (TBC) on the transition piece body. Allison shows that it is known to provide a UV system to excite and detect fluorescence from a taggant material disposed in a coating (abstract, col. 2, lines 1-39, col. 4, line 1-col. 5, lines 54, & col. 6, line 27- col. 8, line 22) for a temperature sensor for use on turbine engine components (col. 5, lines 7-10, col. 6, lines 33-41, & col. 8, lines 38-46). It would have been obvious to someone of ordinary skill in the art to combine the device of Hatley with the UV optical inspection system of Allison for the purposes of providing remote measurement of the temperature within a turbine engine under test (Allison, col. 8, lines 38-44).

Claim 16

Hatley in view of Allison as applied above further discloses wherein said UV system is configured for simultaneous usage with a visual inspection system on said inspection head (col. 3, lines 32-45). It is the position of the Office that the word "configured" adds no further limiting structure to the apparatus claim, and further that Hatley discloses the claimed structure, and the system of Hatley in view of Allison therefore are "configured" for simultaneous use.

2. Claims 1, 3, 6-8, 13, 15, & 17rejected under 35 U.S.C. 103(a) as being unpatentable over Allison in view of Hatley.

Claim 1

Allison discloses a UV system to excite and detect fluorescence from a taggant material disposed in a coating on the hot gas component (abstract, col. 2, lines 1-39, col. 4, line 1-col. 5, lines 54, & col. 6, line 27- col. 8, line 22) for a temperature sensor for use on turbine engine components (col. 5, lines 7-10, col. 6, lines 33-41, & col. 8, lines 38-46).

Allison fails to disclose the optical inspection system located on a robotic arm. Hatley shows that it is known to provide a robot having an elongated arm which has an optical inspection head located at the end of the arm for inspecting the interior surface of a turbine engine component (Fig. 15, col. 5, lines 36-64, col. 8, lines 45-50, & col. 9, line 20-col. 12, line 21). It would have been obvious to someone of ordinary skill in the art to combine the device of Allison with the robotic arm turbine inspection system of Hatley for the purposes of providing remote measurement of the temperature within a turbine engine under test (Allison, col. 8, lines 38-44).

Claim 3

Allison in view of Hatley discloses wherein said UV system includes a UV light source configured to excite said taggant material with a wavelength between about 254nm and about 300nm (col. 3, lines 30-52).

Claims 6 & 7

Allison in view of Hatley discloses the use of narrowband optical filters in the wavelength ranges of 483, 575, and 595 nanometers, except fails to teach the use an optical filter in the 610nm wavelength range. It is inherent to someone of ordinary skill in the art at the time of the invention was made to find the optimum wavelength emission range of the activator dopant (taggant) and therefore use a suitable optical filter for said emission wavelength range, since it has been held that discovering an optimum value or workable range of a result effective variable involves only routine skill in the art.

Claim 8

Allison in view of Hatley disclose the use of a Nd:YAG laser or other equivalent UV light sources such as a tunable dye laser. Official notice taken. It is obvious to someone of ordinary skill in the art at the time of the claimed invention to use a filter with a tunable dye laser, it would have been obvious to combine the tunable dye laser of Allison in view of Hatley with a filter for the purposes discriminating the emission wavelength to a desired output wavelength range.

Claim 13

Allison in view of Hatley discloses the inspection of a thermal barrier coating (col. 3, line 30-col. 4, line 41).

Claim 15

Allison shows that it is known to provide a UV system to excite and detect fluorescence from a taggant material disposed in a coating (abstract, col. 2, lines 1-39, col. 4, line 1-col. 5, lines 54, & col. 6, line 27- col. 8, line 22) for a temperature sensor for use on turbine engine components (col. 5, lines 7-10, col. 6, lines 33-41, & col. 8, lines 38-46).

Allison fails to disclose the optical inspection system mounted on a robotic arm. Hatley shows that it is known to provide a robot having an elongated arm which has an optical inspection head located at the end of the arm (and mounting structure) for inspecting the interior surface of a turbine engine component (Fig. 15, col. 5, lines 36-64, col. 8, lines 45-50, & col. 9, line 20-col. 12, line 21). It would have been obvious to someone of ordinary skill in the art to combine the device of Allison with the robotic arm turbine inspection system of Hatley for the purposes of providing remote measurement of the temperature within a turbine engine under test (Allison, col. 8, lines 38-44).

Claim 17

Allison in view of Hatley discloses wherein said UV system includes a UV light source configured to excite said taggant material with a wavelength between about 254nm and about 300nm (col. 3, lines 30-52).

3. Claims 1, 12, & 22 rejected under 35 U.S.C. 103(a) as being unpatentable over Hatley in view of Doyle, Jr. (USPN '378 B2, hereinafter Doyle).

Claim 1

Doyle shows that it is known to provide a UV system to excite and detect fluorescence from a taggant material disposed in a coating (abstract, col. 3, line 18-col. 4, line 34, col. 4, line 46-col. 5, line 5, & col. 5, lines 34-43) for a device for surface flaw detection of turbine rotor bores (col. 3, lines 18-24).

Doyle fails to disclose the optical inspection system mounted on a robotic arm. Hatley shows that it is known to provide a robot having an elongated arm which has an optical inspection head located at the end of the arm (and mounting structure) for inspecting the interior surface of a turbine engine component (Fig. 15, col. 5, lines 36-64, col. 8, lines 45-50, & col. 9, line 20-col. 12, line 21). It would have been obvious to someone of ordinary skill in the art to combine the device of Doyle with the robotic arm turbine inspection system of Hatley for the purposes of providing remote measurement of a turbine rotor bore under test (Doyle, col. 3, lines 18-24).

Claims 12 & 22

Doyle in view of Hatley discloses wherein said UV light system detects defects smaller than 12.5 mm in diameter (col. Lines 44-53).

Allowable Subject Matter

4. Claims 4, 5, 9, 10, 11, 18, 19, 20, & 21 objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims.

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Conclusion

"Several facts have been relied upon from the personal knowledge of the examiner about which the examiner took Official Notice. Applicant must seasonably challenge well known statements and statements based on personal knowledge when they are made by the Board of Patent Appeals and Interferences. In re Selmi, 156 F.2d 96, 70 USPQ 197 (CCPA 1946); In re Fischer, 125 F.2d 725, 52 USPQ 473 (CCPA 1942). See also In re Boon, 439 F.2d 724, 169 USPQ 231 (CCPA 1971) (a challenge to the taking of judicial notice must contain adequate information or argument to create on its face a reasonable doubt regarding the circumstances justifying the judicial notice). If applicant does not seasonably traverse the well-known statement during examination, then the object of the well known statement is taken to be admitted prior art. In re Chevenard, 139 F.2d 71, 60 USPQ 239 (CCPA 1943). A seasonable challenge constitutes a demand for evidence made as soon as practicable during prosecution. Thus, applicant is charged with rebutting the well-known statement in the **next reply** after the Office action in which the well known statement was made."

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Juan D. Valentin II whose telephone number is (571) 272-2433. The examiner can normally be reached on Mon.-Fri..

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Gregory J. Toatley, Jr. can be reached on (571) 272-2800 ext. 77. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Juan D Valentin II Examiner 2877

IDV

March 5, 2006

LAYLA G. LAUCHMAN PRIMARY EXAMINER